



Crastin® SK615SF NC010

THERMOPLASTIC POLYESTER RESIN

Crastin®热塑性聚酯的共性包括良好的机械性能和物理性能比如刚性和韧性、耐热、耐摩擦和耐磨耗、优异的表面性能和良好的着色性能。Crastin®热塑性聚酯具有优异的电绝缘特性，可制备耐高电弧规格。许多阻燃规格获得UL认证 (V-0)。Crastin®热塑性聚酯通常具有很高的耐化学和耐热老化性能。Crastin®热塑性聚酯良好的热稳定性通常使正确处理的生产废弃物回收成为可能。如果不能回收使用，杜邦建议的优先选择是在合适的装置中焚烧进行能量回收（基体树脂24kJ/g）。废弃处理需遵守当地法规。

Crastin®热塑性聚酯通常应用于有苛刻要求的电子电气、汽车、机械工程、化学、家用电气和运动器材领域。

Crastin® SK615SF NC010是一种30% 玻纤增强 低粘度PBT用于超快速生产

总说明

树脂鉴别	PBT-GF30	ISO 1043
制品标识码	>PBT-GF30<	ISO 11469

流变性能

熔体体积流动速度, MVR	19 cm ³ /10min	ISO 1133
温度	250 °C	ISO 1133
负荷	2.16 kg	ISO 1133
Intrinsic viscosity	0.7 -	ISO 307, 1157, 1628
模塑收缩率, 平行	0.3 %	ISO 294-4, 2577
模塑收缩率, 垂直	1.1 %	ISO 294-4, 2577

机械性能

拉伸模量	9900 MPa	ISO 527-1/-2
断裂应力	145 MPa	ISO 527-1/-2
断裂伸长率	2.5 %	ISO 527-1/-2
剪切强度	75 MPa	ASTM D 732
简支梁无缺口冲击强度, +23°C	60 kJ/m ²	ISO 179/1eU
简支梁无缺口冲击强度, -30°C	30 kJ/m ²	ISO 179/1eU
简支梁缺口冲击强度, +23°C	9 kJ/m ²	ISO 179/1eA
Poisson's ratio	0.34 -	

热性能

熔融温度, 10°C/min	223 °C	ISO 11357-1/-3
玻璃化转变温度, 10°C/min	55 °C	ISO 11357-1/-2
热变形温度, 1.80 MPa	205 °C	ISO 75-1/-2
线膨胀系数, 平行	30 E-6/K	ISO 11359-1/-2
线膨胀系数, 垂直	80 E-6/K	ISO 11359-1/-2
熔体	0.28 W/(m K)	
熔体的比热	1730 J/(kg K)	

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燃烧性能

1.5mm名义厚度时的燃烧性	HB class	IEC 60695-11-10
测试用试样的厚度	1.5 mm	IEC 60695-11-10
厚度为h时的燃烧性	HB class	IEC 60695-11-10
测试用试样的厚度	3 mm	IEC 60695-11-10
燃烧性 - 氧指数	19 %	ISO 4589-1/-2
灼热丝燃烧指数, 3mm	700 °C	IEC 60695-2-12
灼热丝起燃温度, 3mm	775 °C	IEC 60695-2-13
FMVSS Class	B -	ISO 3795 (FMVSS 302)
燃烧速率, 厚度 : 1毫米	<80 mm/min	ISO 3795 (FMVSS 302)

电性能

相对介电常数., 100Hz	4.1 -	IEC 62631-2-1
相对介电常数., 1MHz	3.9 -	IEC 62631-2-1
介质损耗因子, 100Hz	20.6 E-4	IEC 62631-2-1
介质损耗因子, 1MHz	173 E-4	IEC 62631-2-1
体积电阻率	>1E13 Ohm.m	IEC 62631-3-1
表面电阻率	1E14 Ohm	IEC 62631-3-2
介电强度	39 kV/mm	IEC 60243-1
相对漏电起痕指数	375 -	IEC 60112

其它性能

吸湿性, 2mm	0.15 %	类似ISO 62
吸水性, 2mm	0.35 %	类似ISO 62
密度	1530 kg/m ³	ISO 1183
熔体密度	1360 kg/m ³	

注塑

建议干燥	是
干燥温度	120 °C
干燥时间, 除湿干燥机	2 - 4 h
加工前水分含量	≤ 0.04 %
优良熔体温度	240 °C
注塑 熔体温度	235 °C
注塑 熔体温度	260 °C
优良模具温度	80 °C
模具温度	30 °C
模具温度	130 °C
保压范围	≥ 60 MPa
保压时间	3 s/mm
背压	As low as possible MPa
喷射温度	170 °C

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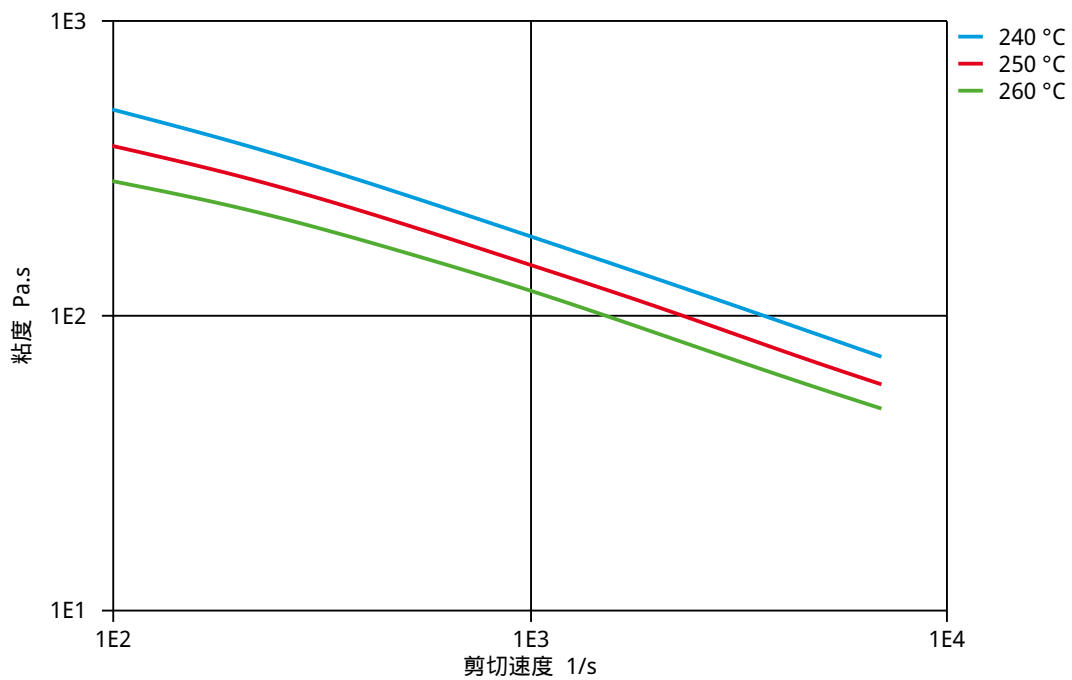
THERMOPLASTIC POLYESTER RESIN

典型数据

添加剂

脱模助剂

粘度 - 剪切速度

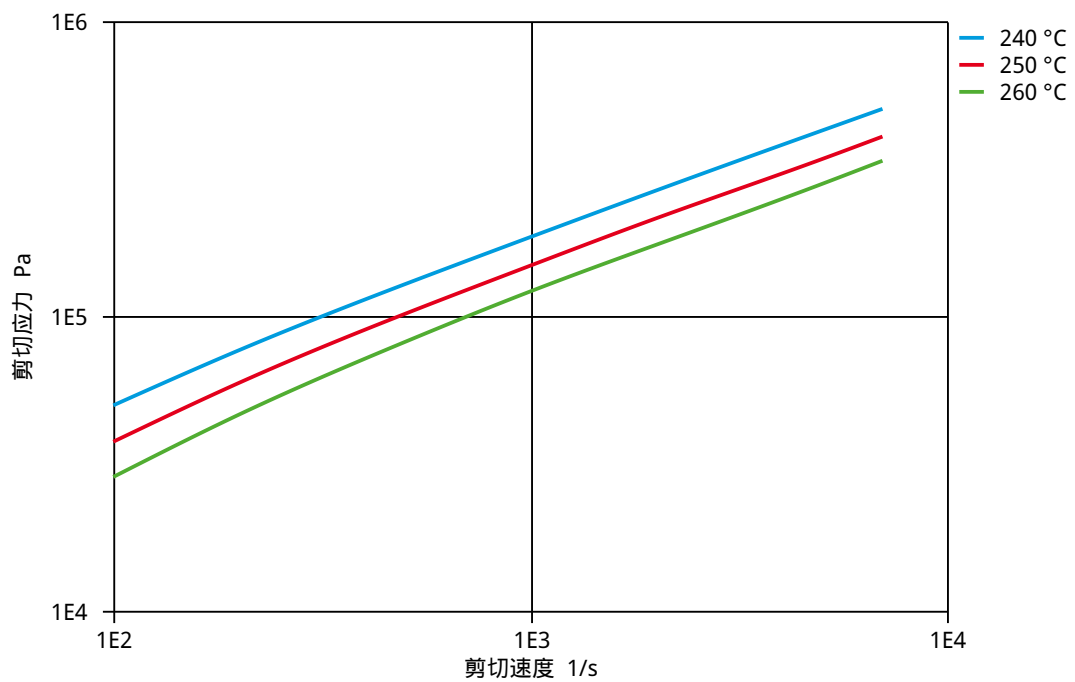




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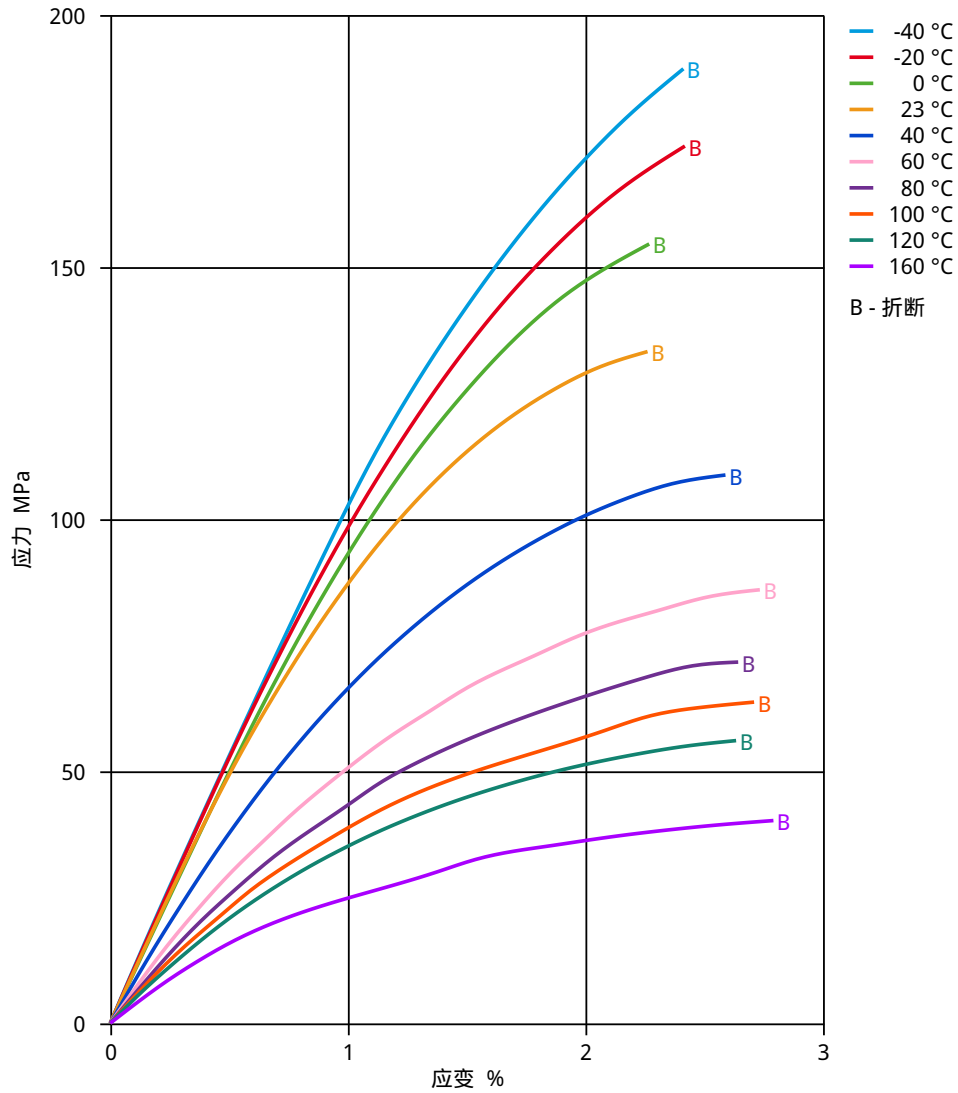
剪切应力 - 剪切速度



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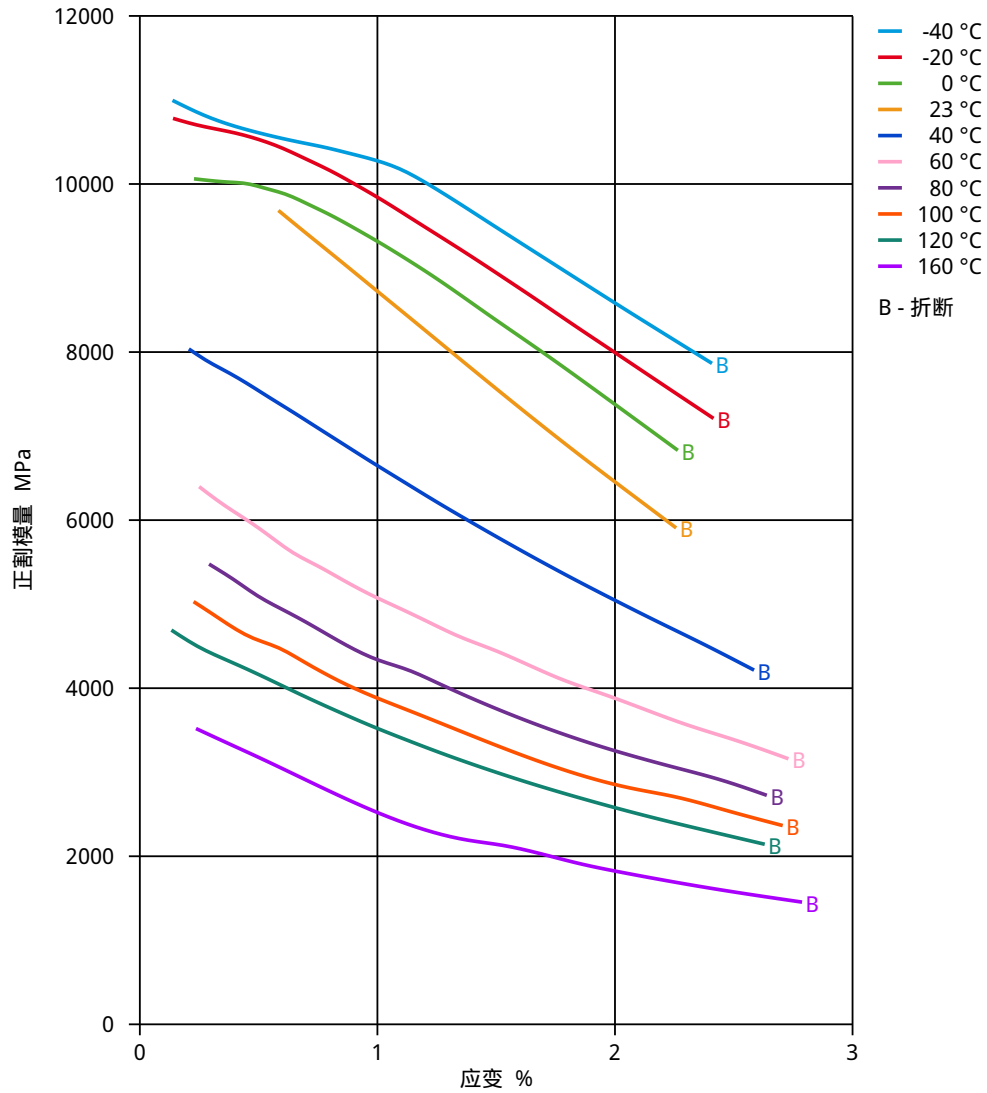
应力 - 应变.



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正割模量 - 应变.



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耐化学性

酸类

- ✓ 醋酸 (5g/100g), 23°C
- ✓ 柠檬酸溶液 (10g/100g), 23°C
- ✓ 乳酸 (10g/100g), 23°C
- ✗ 盐酸 (36g/100g), 23°C
- ✗ 硝酸 (40g/100g), 23°C
- ✗ 硫酸 (38g/100g), 23°C
- ✗ 硫酸 (5g/100g), 23°C
- ✗ 铬酸溶液 (40g/100g), 23°C

碱类

- ✗ 氢氧化钠溶液 (35g/100g), 23°C
- ✓ 氢氧化钠溶液 (1g/100g), 23°C
- ✓ 氨水(氢氧化铵) (10g/100g), 23°C

醇类

- ✓ 异丙醇, 23°C
- ✓ 甲醇, 23°C
- ✓ 乙醇, 23°C

碳氢化合物

- ✓ n-乙烷, 23°C
- ✓ 甲苯, 23°C
- ✓ 异辛烷, 23°C

酮类

- ✓ 丙酮, 23°C

醚类

- ✓ (二)乙醚, 23°C

矿物油

- ✓ SAE 10W40号多效润滑油, 23°C
- ✗ SAE 10W40号多效润滑油, 130°C
- ✗ SAE 89/90号变速箱润滑油, 130°C
- ✓ 绝缘油, 23°C

标准燃油

- ✗ ISO 1817 燃油1号, 60°C
- ✗ ISO 1817 燃油2号, 60°C
- ✗ ISO 1817 燃油3号, 60°C
- ✗ ISO 1817 燃油4号, 60°C
- ✓ 不含酒精的标准燃油(优先使用C类ISO 1817 燃油), 23°C
- ✓ 含酒精的标准燃油(优先使用4号ISO 1817 燃油), 23°C
- ✓ 柴油(优先使用F类ISO 1817液体), 23°C
- ✓ 柴油(优先使用F类ISO 1817液体), 90°C
- ✗ 柴油(优先使用F类ISO 1817液体), >90°C

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盐溶液

- ✓ 氯化钠溶液(10g/100g), 23°C
- ✓ 次氯化钠溶液 (10g/100g), 23°C
- ✓ 碳酸钠溶液 (20g/100g), 23°C
- ✓ 碳酸钠溶液 (2g/100g), 23°C
- ✓ 氯化锌溶液 (50g/100g), 23°C

其它

- ✓ 乙酸乙酯, 23°C
- ✗ 过氧化氢, 23°C
- ✗ DOT4号刹车油, 130°C
- ✗ 乙二醇水溶液 (50g/100g), 108°C
- ✓ 1g/100g 基苯氧-聚环氧乙烷乙烯水溶液, 23°C
- ✓ 水, 23°C
- ✗ 去离子水, 90°C
- ✓ 酚溶液(5g/100g), 23°C
- ✓ 尿素 (32.5g/100g), 23°C

Symbols used:

- ✓ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).
- ✗ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

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